

CIGARETTE SPECIFICATION

LOUISVILLE
MERIT ULTRA LIGHTS KS MENTHOL SP
BRAND CODE-01020 (STD)

EFFECTIVE DATE: 01/01/96
STANDARD PRODUCTION

CIGARETTE LENGTH	:	84.0	MM	FTC TAR	:	5.0	MG/CIGT	4.5	-	5.4
TOBACCO ROD CIRCUM.	:	24.80	MM							
TOBACCO ROD LENGTH	:	57.0	MM							
FILTER LENGTH	:	27.0	MM							
TIPPING LENGTH	:	32.000	MM							
TOTAL R.T.D.	:	111	MM H2O	FRESH MENTHOL	:	.50	MG/CIGT	.45	-	.55
DILUTION TARGET	:	55.0	+/-	5.0	%					

TIPPING PAPER /USE UP: 64MM X 3500M CK/WHT SGL PPT KC-236M2 12-354-A LASER PERF.
REPLACE WITH : 64MM X 3500M CK/WHT SGLLS PPT KC236M2 12-328-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB-3924-EL PVA 61-458-A
: FINDLEY L8107 PVA 62-085-A

SEAM ADHESIVE : FULLER WB 3921L PVA 61-040-A
: NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A1020 - 13.15% MERIT ULTRA LIGHTS MENTHOL SP

CIGARETTE PAPER : 27.00MM X 6700M 46CU/2.0%/100% FLAX 10-776-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG1021 FILTER: B07062

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.
: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400)
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APPROVED BY:

Janice M Basic ^{KMT}

SUPERCEDES SPECIFICATION DATED: 2/12/93

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